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# **EUROPEAN PATENT APPLICATION**

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Remarks:

This application was filed on 01 - 04 - 1999 as a divisional application to the application mentioned under INID code 62.

- (54) Transesterification products of corn oil and glycerol and their use in pharmaceutical compositions
- (57) Transesterification products of corn oil and glycerol having a total palmitic acid and stearic acid content of mono-, di- and tri-glycerides of less than 10% by weight, and a free glycerol content of less than 10% by weight. Use of these products in pharmaceutical compositions.

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## Table (continued)

Bioavailability of Ciclosporin in Humans				
Mean ( $\pm$ SD) values of AUC <sub>(0-48 h)</sub> , C <sub>max</sub> and T <sub>max</sub> after single oral administration of different dosages of Composition X and Composition 8				
400 mg Comp X	3326 ± 1115	785 ± 252	2.1 ± 0.9	
400 mg Comp 8	6944 ± 1468	1557 ± 286	1.4 ± 0.4	
600 mg Comp X	4501 ± 1217	917 ± 236	2.3 ± 1.0	
600 mg Comp 8	9689 ± 2282	1812 ± 400	1.7 ± 0.6	
800 mg Comp X	5209 ± 1554	1045 ± 264	2.4 ± 1.0	
800 mg Comp 8	12162 ± 3059	2143 ± 576	2.1 ± 0.8	

[0076] Based on the mean ratios of AUC  $_{(0.48 \text{ h})}$ -values the relative bioavailability of Composition 8 vs Composition X was estimated between 170% and 233%, depending on the dose administered (see following table).

Table

Relative bioavailability of Composition 8 vs. Composition X			
Dose of [mg]	Mean ratio of AUC <sub>(0-48 h)</sub> Comp 8 vs. Comp X	Conversion Factor: Comp X vs. Comp 8	
200	1.70	0.59	
400	2.09	0.48	
600	2.15	0.47	
800	2.33	0.43	

[0077] Conclusion: The composition according to the present invention (Composition 8) has a significantly higher bioavailability in humans be at least factor 1.7 when compared to the commercial form (Composition X).

[0078] The accompanying Figure III provides a graphical plot of the mean AUC<sub>(0-48 h)</sub> - values of composition X (open triangles) versus those of Composition 8 (solid Circles). AUC-values (in ng.h/ml) of Ciclosporin vertically and dose horizontally as obtained from Example 4.

[0079] The extent of absorption of Composition 8 (in terms of AUC<sub>(0-48 h)</sub>-values) seemed to be independent of dose, whereas the extent of absorption of Composition X declined with increasing doses (see Figure III).

### 40 Claims

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- A trans-esterification product of corn oil and glycerol comprising predominately of linoleic acid and oleic acid mono-, di- and tri-glycerides, and having a free glycerol content less than 10% by weight, wherein the product has been treated so as to
  - a) reduce the saturated fatty acid component content of mono-, di- and tri-glycerides; and to
  - b) enhance the unsaturated fatty acid component content of mono-, di- and tri-glycerides so that the linoleic acid ad oleic acid mono-, di- and tri-glyceride content is in total 85% by weight or more of the whole composition, and
  - the product has a total palmitic acid and stearic acid content of mono-, di- and tri-gylcerides of less than 10% by weight.
- 2. A product as claimed in claim 1 having 30% to 40% by weight of mono-glycerides.
- 55 3. A product as claimed in claim 1 or claim 2 having 45% to 55% by weight of di-glycerides.
  - 4. A product as claimed in any preceding claim having from about 7.5 to about 15 % by weight of tri glycerides.

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- A product as claimed in any preceding claim having a free glycerol content of less than 5% by weight.
- 6. A product as claimed in any preceding claim having a free glycerol content of less than 2% by weight.
- 7. A transesterification product of corn oil and glycerol having a saturated fatty acid content of mono-, di-, and tri-glycerides, and having a free glycerol content less than 10% by weight, which product comprises
  - i) from about 25% to about 50% by weight of mono-glycerides, from about 30% to about 60% by weight of diglycerides, and at least 5% by weight of tri-glycerides; and
  - ii) a linoleic acid, oleic acid and linolenic acid mono-, di- and tri-glyceride content of at least 85% by weight; wherein the total palmitic acid and stearic acid content of mono-, di-, and tri-glycerides is less than 10% by weight.
  - 8. A product as claimed in claim 7 having 30% to 40% by weight of mono-glycerides.
  - 9. A product as claimed in claim 7 or claim 8 having 45% to 55% by weight of di-glycerides.
  - 10. A product as claimed in any one of claims 7 to 9 having from about 7.5 to about 15% by weight of tri-glycerides.
- 20 11. A product as claimed in any one of claims 7 to 10 having a free glycerol content of less than 5% by weight.
  - 12. A product as claimed in any one of claims 7 to 11 having a free glycerol content of less than 2% by weight.
- 13. A process for obtaining a refined glycerol-transesterified corn oil according to any preceding claim, comprising heating of corn oil with glycerol at high temperature in the presence of a suitable catalyst under an inert atmosphere with continuous agitation to effect glycerol-transesterification, and refining said product by freezing procedures coupled with separative techniques.
  - 14. A pharmaceutical composition comprising a product as claimed in any of claims 1 to 6.
  - 15. Use of a product as claimed in any of claims 1 to 6 in a pharmaceutical composition.
  - 16. A pharmaceutical composition comprising a product as claimed in any of claims 7 to 12.
- 35 17. Use of a product as claimed in any of claims 7 to 12 in a pharmaceutical composition.

### Claims for the following Contracting States: GR, ES

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- A process for preparing a trans-esterification product of corn oil and glycerol which product comprises predominately of linoleic acid and oleic acid mono-, di- and tri-glycerides, and having a free glycerol content less than 10% by weight, wherein the product has been treated so as to
  - a) reduce the saturated fatty acid component content of mono-, di- and tri-glycerides; and to
  - b) enhance the unsaturated fatty acid component content of mono-, di- and tri-glycerides so that the linoleic acid and oleic acid mono-, di- and tri-glyceride content is in total 85% by weight or more of the whole composition, and
  - the product has a total palmitic acid and stearic acid content of mono-, di- and tri-gylcerides of less than 10% by weight.
- 50 2. A process as claimed in claim 1 wherein the product contains 30% to 40% by weight of mono-glycerides.
  - A process as claimed in claim 1 or claim 2 wherein the product contains 45% to 55% by weight of di-glycerides.
- 4. A process as claimed in any preceding claim wherein the product contains from about 7.5 to about 15 % by weight of tri-glycerides.
  - 5. A product as claimed in any preceding claim having a free glycerol content of less than 5% by weight.

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- A process as claimed in any preceding claim wherein the product contains a free glycerol content of less than 2% by weight.
- 7. A process for preparing a transesterification product of corn oil and glycerol which product comprises a saturated fatty acid content of mono-, di-, and tri-glycerides, and having a free glycerol content less than 10% by weight, wherein the product comprises
  - i) from about 25% to about 50% by weight of mono-glycerides, from about 30% to about 60% by weight of diglycerides, and at least 5% by weight of tri-glycerides; and
  - ii) a linoleic acid, oleic acid and linolenic acid mono-, di- and tri-glyceride content of at least 85% by weight; wherein the total palmitic acid and stearic acid content of mono-, di-, and tri-glycerides is less than 10% by weight.
  - 8. A process as claimed in claim 7 wherein the product contains 30% to 40% by weight of mono-glycerides.

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- 9. A process as claimed in claim 7 or claim 8 wherein the product contains 45% to 55% by weight of di-glycerides.
- 10. A process as claimed in any one of claims 7 to 9 wherein the product contains from about 7.5 to about 15 % by weight of tri-glycerides.
- 11. A process as claimed in any one of claims 7 to 10 wherein the product contains a free glycerol content of less than 5% by weight.
- 12. A process as claimed in any one of claims 7 to 11 wherein the product contains a free glycerol content of less than25 2% by weight.
  - 13. A process for obtaining a refined glycerol-transesterified corn oil according to any preceding claim, comprising heating of corn oil with glycerol at high temperature in the presence of a suitable catalyst under an inert atmosphere with continuous agitation to effect glycerol-transesterification, and refining said product by freezing procedures coupled with separative techniques.
  - 14. A trans-esterification product of corn oil and glycerol comprising predominately of linoleic acid and oleic acid mono, di- and tri-glycerides, and having a free glycerol content less than 10% by weight, wherein the product has been treated so as to
    - a) reduce the saturated fatty acid component content of mono-, di- and tri-glycerides; and to
    - b) enhance the unsaturated fatty acid component content of mono-, di- and tri-glycerides so that the linoleic acid and oleic acid mono-, di- and tri-glyceride content is in total 85% by weight or more of the whole composition, wherein
    - the product has a total palmitic acid and stearic acid content of mono-, di- and tri-gylcerides of less than 10% by weight; 30% to 40% by weight of mono-glycerides, 45% to 55% by weight of di-glycerides, from about 7.5 to about 15 % by weight of tri-glycerides, and the free glycerol content is less than 2% by weight.
  - 15. A pharmaceutical composition comprising a product as claimed in claim 14.
  - 16. A transesterification product of corn oil and glycerol having a saturated fatty acid content of mono-, di-, and tri-glycerides, and having a free glycerol content less than 10% by weight, which product comprises
    - i) from 30% to 40% by weight of mono-glycerides, from 45% to 55% by weight of di-glycerides, and about 7.5% to about 15% by weight of tri-glycerides; and
    - ii) a linoleic acid, oleic acid and linolenic acid mono-, di- and tri-glyceride content of at least 85% by weight; wherein the total palmitic acid and stearic acid content of mono-, di-, and tri-glycerides is less than 10% by weight, and the free glycerol content is less than 2% by weight.
- 17. A pharmaceutical composition comprising a product as claimed in claim 16.

